Duplex and Differential Pressure Gauges With 2 Bourdon Tubes

Bayonet ring case stainless steel

DRCh / DRChG DiRCh / DiRChG

Application

Duplex and differential pressure gauges with 2 Bourdon tubes are economic solutions for the measurement of two different pressures, with or without direct indication of the differential pressure, depending on the model. They are used, for example, in heating systems (flow and return) or filter systems.

Duplex and differential pressure gauges have to be selected so that the highest pressure occurring in the system does not exceed the full scale value. The pressure gauges are loadable up to full scale, but they are not overrange protected. To ensure good readability of the differential pressure, especially for the models DiRCh/DiRChG, the differential pressure should not be smaller than about 20 % of the full scale value. If the differential pressure is considerably lower, other instrument models are more suitable, e.g. with diaphragm measuring system or with two Bourdon tubes and one pointer (DiRZ..).



The instruments are equipped with two independently operating Bourdon tube measuring systems, each system with its own pressure connection. The connections are marked with "+" and "-" (+ for the higher pressure, - for the lower pressure). Both pressures are transferred to a duplex movement with pointer shafts positioned coaxially within each other.

Duplex Gauge Models DRCh, DRChG

- The pressures are indicated separately, each with one pointer
- The pressure difference can be calculated
- · Black pointer = pressure indicator for + connection
- · Red pointer = pressure indicator for - connection

Differential Pressure Gauge Models DiRCh, DiRChG

- Dial with dual scale bar/mWS (mH₂O)
- for reading the pressure prevailing in each system
- Additional rotatable dial bar / mWS (mH₂O) as direct indication of + and - differential pressures (50 % of the display range each)
- Black knife-edge pointer = pressure indicator for + connection
- · Red pointer

(at the rotatable dial) = pressure indicator for - connection

Standard Versions

Accuracy (DIN EN 837-1)

Class 1.6

Case

With bayonet ring stainless steel 304 (1.4301), raw

Degree of Protection (DIN EN 60529 / IEC 60529)

IP54

IP65 for models DRChG, DiRChG

Case Ventilation

Models DRCh, DiRCh blow-out plug in the back of the case,

1" (Ø 25 mm)

Models DRChG, DiRChG blow-out device at the top of the case

coverage

Case Filling

Model DRChG, DiRChG glycerin

Nominal Case Size 100, 160 mm (4, 6")





Wetted Parts

Type - 3 connections stainless steel 316Ti (1.4571)

Bourdon tubes stainless steel 316L (1.4404) gas-shielded arc welding

> ≤ 60 bar (800 psi) c-form ≥ 100 bar (1500 psi) helical form

sealings Viton

Type - 1 connections

Bourdon tubes ≤60 bar (800 psi) bronze, c-form

soft soldered

stainless steel ≥ 100 bar (1500 psi)

316L (1.4404) helical form silver brazed

sealings **NBR**

Case Configuration

Connection screwed

Position

of the connection bottom connection, parallel one behind the other

Mounting device without

- back flange for surface mounting (Rh)

- front flange for panel mounting (Fr)

Pressure Range (DIN EN 837-1)

0 - 0.6 bar to 0 - 600 bar (0 - 10 psi to 0 - 10000 psi)NCS 100 **NCS 160** 0 - 1 bar to 0 - 600 bar (0 - 15 psi to 0 - 10000 psi)

Process Connection

Marked with "+" (higher pressure) and "-" (lower pressure)

Window

Laminated safety glass for type - 3 Instrument glass for type - 1

Movement

Brass / German silver

Aluminum white, scale black

Pointer

DRCh, DRChG 1 pointer aluminum black and

1 pointer aluminum red DiRCh, DiRChG 1 knife-edge pointer aluminum black

and 1 pointer aluminum red, connected to the rotatable dial

Safety Category According to DIN EN 837-1

NCS 100 \$1 pressure measuring instruments

with blow-out device

www.armano-messtechnik.com



General Information, Options, Special Versions

General Information

Pressure Limitation

At steady load full scale value
At dynamic load 0.9 x full scale value
Overpressure max. full scale value

Storage Temperature

 $-40 \,^{\circ}\text{C} \, / \, +70 \,^{\circ}\text{C} \, (-40 \,^{\circ}\text{F} \, / \, +158 \,^{\circ}\text{F})$

 $-20 \,^{\circ}\text{C} / +70 \,^{\circ}\text{C} (-4 \,^{\circ}\text{F} / +158 \,^{\circ}\text{F})$ with glycerin filling

Ambient Temperature

-20 °C / +60 °C (-4 °F / +140 °F)

 $-20 \,^{\circ}\text{C} / +60 \,^{\circ}\text{C} (-4 \,^{\circ}\text{F} / +140 \,^{\circ}\text{F})$ with glycerin filling

Medium Temperature

Type -3 +100 °C (+212 °F)

Type – 1 +60 °C (+140 °F) soft soldered +100 °C (+212 °F) silver brazed

Temperature Caused Error

In accordance with DIN EN 837-1, the additional error per 10 °C (18 °F) temperature deviation from the reference temperature +20 °C (+68 °F) (based on the measuring system) can be up to 0.4 %.

Ordering Information, Standard Pressure Ranges, Options

See page 4

Further Options

- Connections 1/2" NPT, M 20x1.5
- Type 3 for higher medium temperatures, max. +130 $^{\circ}$ C (+266 $^{\circ}$ F)
- Type 3 for ambient temperatures down to –40 $^{\circ}$ C (–40 $^{\circ}$ F)

Special Versions Upon Request

- Other process connections
- Other pressure ranges and / or special scales, e.g. dual scale bar / psi, coloured fields or ranges, dial inscriptions, negative scale
- Certificates and approvals, e.g. GOST (see also website)

Accessories

Mounting to chemical seals

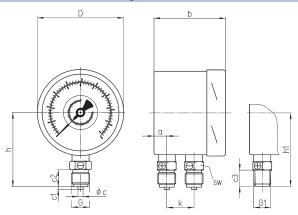
see catalogue heading 7

Case Configurations, Code Letters, Dimensional Data and Weight

Bottom Connection, Parallel One Behind the Other

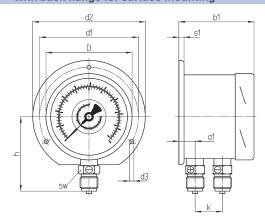
without mounting device

without code letters



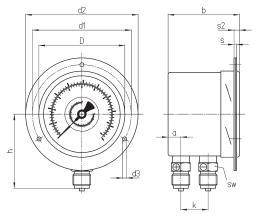
with back flange for surface mounting

code letters Rh



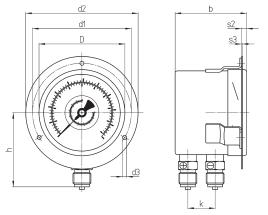
with front flange for panel mounting

code letters Fr unfilled version



for dry (unfilled) version, models DRCh, DiRCh: attached front flange with slotted holes and removable cover ring

filled version



for version with case filling, models DRChG, DiRChG: brackets welded to the case and removable front flange

| Dimensional Data (mm / inch) and Weight (kg / lb) | | | | | | | | | | | | | | | | |
|---|-------------------|-------------------|--------------------|----------------------|------|------|------|------|--------------------|--------------------|--------------------|--------------------|----------|------------|--------------------|--------------------|
| NCS | а | a1 | b | b1 | С | c1 | c2 | с3 | D | d1 | d2 | d3 | G | G1 | h ^{±1} | h1 ^{±1} |
| 100 4 " | 15 0.59 | 19 0.75 | 85 3.35 | 89 3.5 | 6 | 3 | 20 | 19 | 101 3.98 | 116 4.57 | 132 5.2 | 4.8 0.19 | G½B | 1/ NIDT | 87 3.43 | 86 3.39 |
| 160 6" | 33 1.3 | 37 1.46 | 104 4.09 | 106.5 4.19 | 0.24 | 0.12 | 0.79 | 0.75 | 161 6.34 | 178 7.01 | 196 7.72 | 5.8 0.23 | 1/2" BSP | ½" NPT | 117 4.61 | 116 4.57 |

| | l. | SW | s | s1 | s2 | s3 | weight ¹⁾ | | | | |
|---|-----|------|------|------|------|------|----------------------|---------------------|--|--|--|
| | K | | | | | | DRCh, DiRCh | DRChG, DiRChG | | | |
| ; | 32 | 22 | 2 | 6 | 6 | 1 | 0.90 1.98 | 1.50 3.31 | | | |
| 1 | .26 | 0.87 | 0.08 | 0.24 | 0.24 | 0.04 | 1.50 3.31 | 3.50 7.72 | | | |

¹⁾ data for version without mounting device

| Basic Model | Duple | x and | Differer | ntial Pre | essure Gauge | | | | | D(i)RCh | |
|--------------------|-----------------|--------|----------|-----------|--------------|--|------|------------------|-------------|----------------------|--|
| | | | | | | | | | | | |
| Case filling | withou | | | | | | | | | without code letters | |
| | glycer | G | | | | | | | | | |
| | fillable | (G) | | | | | | | | | |
| Nominal case size | case (| ð 100, | 160 mm | (4, 6") | | | | | | 100, 160 | |
| Wetted material | coppe | r allo | y | | | | | | | -1 | |
| | stainle | | | | | | | | | -3 | |
| | | | | | | | | | | | |
| Case configuration | case / | conn | ection | | screwed | | | | | without code letters | |
| ouse somigaration | | | he conn | ection | | ectio | n na | rallel one behin | d the other | without code letters | |
| | mount | | | 5001011 | without | bottom connection, parallel one behind the other | | | | | |
| | moun | ung a | 01100 | | | back flange for surface mounting | | | | | |
| | | | | | | front flange for panel mounting | | | | | |
| | | | | | o nango | . pc | | | | Fr | |
| Pressure ranges | 0 | _ | 0.6 | bar | | 0 | - | 10 psi | | | |
| | 0 | _ | 1 | bar | | 0 | _ | 15 psi | | | |
| | 0 | _ | 1.6 | bar | | | | | | | |
| | 0 | _ | 2.5 | bar | | 0 | _ | 30 psi | | | |
| | 0 | _ | 4 | bar | | 0 | - | 60 psi | | | |
| | 0 | - | 6 | bar | | 0 | - | 100 psi | | e.g. 0 – 6 bar | |
| | 0 | - | 10 | bar | | 0 | - | 160 psi | | | |
| | 0 | - | 16 | bar | | 0 | - | 200 psi | | | |
| | | | | | | 0 | - | 300 psi | | | |
| | 0 | - | 25 | bar | | 0 | - | 400 psi | | | |
| | 0 | - | 40 | bar | | 0 | - | 600 psi | | | |
| | 0 | - | 60 | bar | | 0 | - | 800 psi | | | |
| | | | | | | 0 | - | 1000 psi | | | |
| | 0 | - | 100 | bar | | 0 | - | 1500 psi | | | |
| | 0 | - | 160 | bar | | 0 | - | 2000 psi | | | |
| | | | | | | 0 | - | 3000 psi | | | |
| | 0 | - | 250 | bar | | 0 | - | 4000 psi | | | |
| | | | | | | 0 | - | 5000 psi | | | |
| | 0 | - | 400 | bar | | 0 | - | 6000 psi | | | |
| | 0 | - | 600 | bar | | 0 | - | 10000 psi | | | |
| | | | | | | | | | | | |
| Process connection | standard thread | | | | G½B | | | | | G½B | |
| | option | | - Cau | | ½" NPT | | | | | ½" NPT | |
| | | | | | M 20x1.5 | | | | | M 20x1.5 | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |

| These options are to be ord | ered in written form. Please contact us to ensure compatibility when combining options. | | | | | | | |
|---|---|--|--|--|--|--|--|--|
| Red mark | on the dial | | | | | | | |
| Plastic clip | red or green | | | | | | | |
| Window | laminated safety glass for type – 1 | | | | | | | |
| Case ventilation | no. 22 for outdoor installations | | | | | | | |
| Restrictor screw in the pressure inlet port, material: brass or stainless steel | orifice Ø 0.8 mm (0.03") orifice Ø 0.6 mm (0.02") orifice Ø 0.3 mm (0.01") | | | | | | | |
| Instrument tag | stainless steel plate 12 x 55 mm (0.47 x 2.17"), wire mounting | | | | | | | |
| mstrument tag | sticker on the case | | | | | | | |

Exampl

DRChG 100 – 3 Rh, 0 – 6 bar, G $\frac{1}{2}$ B